

Green

Dart Aerospace Ltd.

Date: Thursday, 23/10/2008 1:30:02 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 205 SKID INSTALLATION KIT
 Job Number : 42903
 Estimate Number : 12519
 P.O. Number :
 This Issue : 23/10/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D205634015
 First Issue : / / Type : SKIDTUBES Drawing Number : IIN D205-634 REV D
 Previous Run : 42902 Drawing Revision : D
 Material :
 Due Date : 01/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JD 08.10.23
 Comment : Est Rev:A New Issue 00-04-04 EC
 Est Rev:B 08-08-12 now @ chg 005 (DSI 9417) DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



HJ for JD 08/12/03



Comment: Photocopy D205-634 bluefile & type labels per PPP D205-634-015 CHG 005

Sc 06/10

2.0 42903A SKID TUBE ASSEMBLY



Comment: Sub-Component SKID TUBE ASSEMBLY
 1 x D205-634-045 Batch 42903A SP

3.0 K10003 Saddle, D205-634-011



CHG 005



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 D205-634-011 Saddle Kit 1343824

SP 01/2/10

4.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sc 02/10 (X)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-634-015

Location: Rev H

PPP Rev: 9/2/10



SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



NLF 09-02-10

B42903A

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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries